

52 15 455**Replace heating elements for front seat
(sport/manual) left or right****Necessary preliminary tasks:**

- Remove [seat cover](#)
- Remove [backrest cover](#)
- Remove [thigh support cover](#)

Note:

Heating elements are bonded with the foam part and cannot be separated from each other without causing damage.

Foam part and heating elements must be replaced.

Check new foam part:

- No obvious damage or material defects
- All trim wires present in foam
- No bubbles in foam part
- No dirt contamination on foam or residual foam
- Pay attention to foam part on left and right

Check new heating mat:

- No obvious damage or material defects
- All tear-off film pieces present
- Note variant by examining label on cable

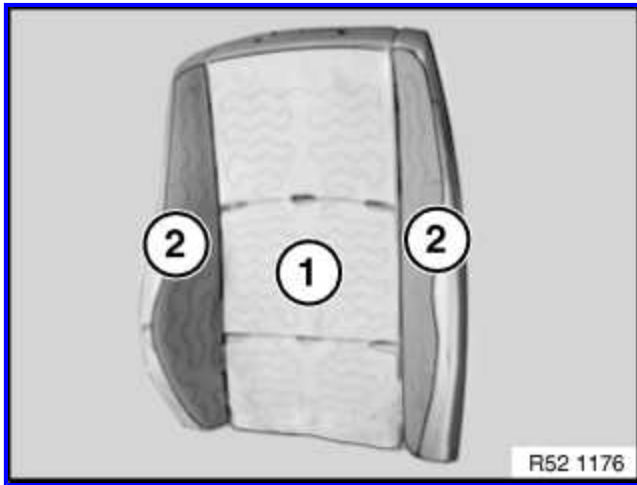
Guide cable for backrest heating through foam hole.

Stick on main section (1):

- Pull adhesive film pieces off main section (1) and stick to upper edge of main section foam until flush

Stick on bead section (2):

- Pull adhesive film pieces off bead section (2) and stick on heating mat along bead section edge.



- Press down evenly in outwards direction



Guide cable for seat heating through foam hole.

Bond the STV heating mat (1):

- Pull off the adhesive film and bond flush with the rear foam edge

Stick on bead section (2):

- Pull adhesive film pieces off bead section (2) and stick on heating mat along bead section edge.
- Press down evenly in outwards direction

Stick on main section (3):

- Pull adhesive film pieces off main section (3) and stick to upper edge of main section foam until flush



Check laying of heating mats:

- Heating mats laid without folds
- Heating mats correctly positioned
- All bonding surfaces stuck on

Note:

Carry out [function check](#)